



# EXOMINI VC-10

Powdered Metal High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

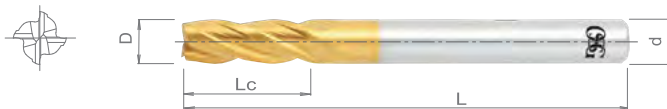
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## List 677

EXOMINI VC-10 TIN-CPM-M-EML

<b>SPEED FEED</b> 1410-1411	<b>VC10</b>	<b>TiN</b>	<b>4 FLUTE</b>	<b>30°</b>			<b>REG</b>	<b>PACKED</b> 1 PIECE
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Cutting Diameter Tolerance	
1/16" ≤ D ≤ 5/32"	+0 / -0.0011"
D = 3/16"	-0.0004 / -0.0015"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Center Cutting
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
6777205	●	1/16	0.188	1.875	0.19	-
6777405	●	3/32	0.281	1.875	0.19	-
6777605	●	1/8	0.375	1.875	0.19	●
6777805	●	5/32	0.438	1.875	0.19	●
6778005	●	3/16	0.500	1.875	0.19	●

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075			6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	◎	◎	◎	◎	◎	○	○	○		○	◎	○		

○ Good ◎ Best

